# Wood Post Layout & Installation for In-Ground Application

This pergola can also be installed on a pre-existing wood or concrete surface using our bolt down bracket system with a 4x4 wood post (sold separate). See page eight for more details.

Post location and placement is the most critical step in the overall installation process. Please double check for the possibility of any underground utilities such as sprinkler, gas or telephone lines.

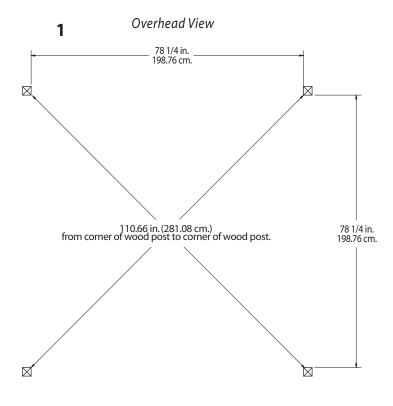
#### **STEP ONE**

Measure and mark out the location of the pergola posts using string line and temporary wood stakes. Diagonal distances must be the same to ensure a square installation. Adjust string lines accordingly. The inside corner of the string lines will be the post location.

#### Please Note:

Should you decide to moderately modify the dimensions of your pergola from the standard kit size, a circular saw with a sharp fine-tooth blade is all that you need to cut, shorten or modify the vinyl components.

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### **STEP TWO**

#### **Install Wood Supporting Posts Directly into the Ground**



After you have determined where the posts will be located, excavate 10" diameter x 36" deep post holes.



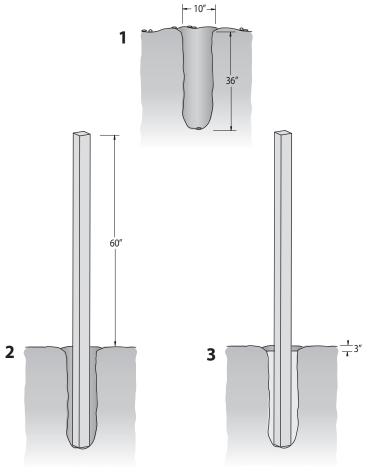
After holes are dug and cleaned, place the 4x4 wood post into a hole ensuring it's level and square to string lines. The final post height should be about 48" out of the ground.



Fill the vacant hole with pre-mixed concrete all the way to within 3" of the top of the hole.



Repeat for all four posts.



6.5 x 6.5 Wood Grain Flat Top Pergola